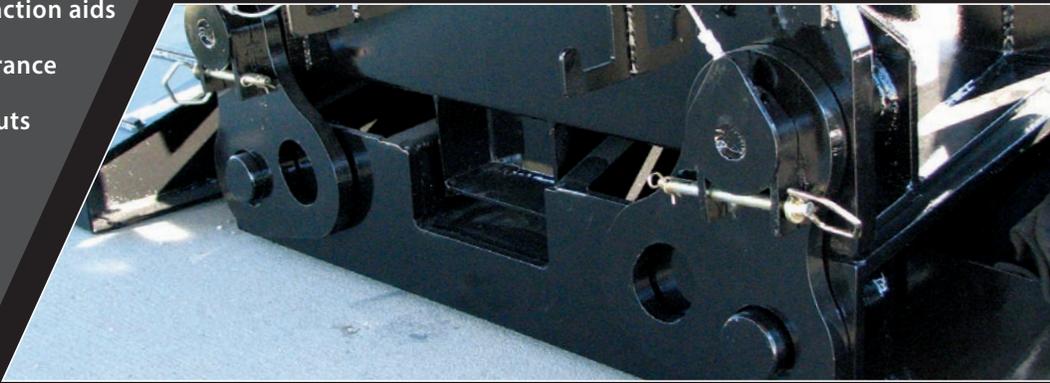




## FEATURES

- Rear bridge features a 45° transition and traction aids
- 18" loaded deck height with 6" ground clearance
- Manual ride height control and double donuts
- Lockable toolbox with chain rack and light
- Rear coupler uses an angled control panel
- Front ramp tapers to 4 inches
- Rear is reinforced for flip axle



## VERSATILE HAULING CAPABILITY

Manual ride height control and double donuts allow the main deck height to vary 1.5 inches in the wheel area and 1.5 inches at the neck to suit drivers' needs over varying terrains.

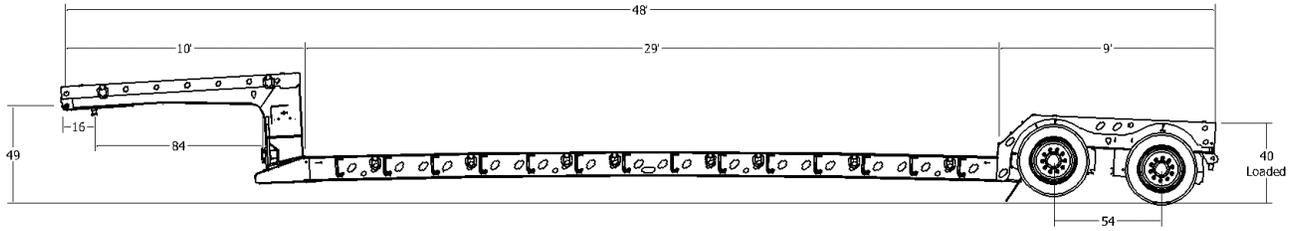
Add a flip axle when your load requires it. Add a 36" flip neck extension to the XL 90 MFG to get over a four axle truck.

## FULL EQUIPPED MAIN DECK

The XL MFG deck is fully equipped for versatile hauling, with fourteen half-inch chain drops per side, eight bent d-rings per side, and removable swingout outrigger brackets on 24-inch centers. The rugged Apitong decking stands up to years of wear and tear.

DESIGNED FOR YOU. BUILT TO LAST.

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# XL 80 & 90 MFG SPECS

**XL 80 MFG CAPACITY**  
 capacity: 80,000 lb overall  
 concentrated: 70,000 lb in 16'

**XL 90 MFG CAPACITY**  
 capacity: 90,000 lb overall  
 concentrated: 80,000 lb in 16'

**OVERALL LENGTH & WIDTH**  
 overall length: 48'  
 overall width: 102"

**GOOSENECK**  
 mechanical detachable full-width  
 10' long  
 49" 5th wheel height  
 84" swing clearance  
 16" king pin setting with 3/8" plate  
 2 bent d-rings per side  
 2 pan style d-rings per side,  
 on corners  
 1 1/8" Apitong decking flush  
 aluminum mudflaps  
 double donut front connector plate  
 toolbox in base w/ lockable  
 aluminum lid, chain rack, light  
*XL 90 MFG only: brackets for flip neck*

**GOOSENECK OPTIONS**  
 pull out lights  
 1 pair clearance lights  
 1 3/8" Apitong decking - raised  
 registration holder  
 triple donut front connector plate

**MAIN DECK**  
 29' long  
 T-1, 80K web  
 (4) 12" fabricated i-beams  
 18" loaded deck height  
 6" ground clearance  
 6" & 4" jr. i-beam cross members  
 on 12" alt. centers  
 8 bent d-rings per side  
 1 1/8" apitong decking flush,  
 center covered  
 ramp tapers to 4"  
 (14) 1/2" chain drops per side  
 removable swing out outrigger  
 brackets on 24" centers

**MAIN DECK OPTIONS**  
 center deck open  
 storage compartments in front  
 of main deck  
 removable swing out outriggers  
 Oak outrigger planks, 2" x 10"  
 1 3/8" Apitong decking - raised  
 clearance lights  
 4-way plug(s)  
*XL 90 MFG only: 36" flip neck*

**REAR BRIDGE**  
 9' long  
 40" deck height  
 1 1/8" apitong decking flush  
 2 flag holders  
 2 stake pockets in tail channel  
 2 pan style d-ring per side,  
 on corners  
 frame reinforcement for flip axle  
 66" wide bumper at rear

**REAR BRIDGE OPTIONS**  
 1 pair clearance lights  
 pull out lights  
 4" amber strobe tail light  
 additional tail light  
 battery back up  
 (1) 4-way plug  
 1 3/8" Apitong decking - raised  
 dock bumpers

**SUSPENSION**  
 25,000 lb air ride  
 raise and lower valve  
 manual ride height control

**SUSPENSION OPTIONS**  
 liquid filled air gauge  
 Air-weigh digital scale  
 control in aluminum box - ball valves  
 electric dump valve with 4-way plug  
 and wire

**AXLES**  
 (2) 25,000 lb nominal  
 54" spacing  
 hub pilot, outboard drums  
 4S2M ABS  
 16 1/2" x 7" brakes  
 2 pair spring brakes

**AXLE OPTIONS**  
 hubometer  
 TP axles (same inner & outer bearings)

**WHEELS & TIRES**  
 8.25 x 22.5 steel rims  
 255 / 70R / 22.5 tires

**WHEEL & TIRE OPTIONS**  
 aluminum mill wheels (inside)  
 aluminum mill wheels (outside)  
 aluminum polished wheels (outside)  
 aluminum Durabright wheels (outside)  
 Michelin 255/70R/22.5 tires  
 Goodyear 275/70R/22.5 tire  
 (41" rear bridge)

**LIGHTING**  
 12V sealed Grote harness  
 rubber mounted LED lights  
 2 tail light package with  
 aluminum cover  
 6 clearance lights per side  
 1 mid-turn light per side

**PAINT**  
 black, IH red, CAT yellow  
 air & electric done after paint

**PAINT OPTIONS**  
 non-standard paint colors  
 non-standard metallic paint

**WARRANTY**  
 5 year structural  
 1 year paint

**AVAILABLE MODELS**  
 XL 80 MFG  
 XL 90 MFG  
 other custom capacities also available,  
 ask your sales representative for details